

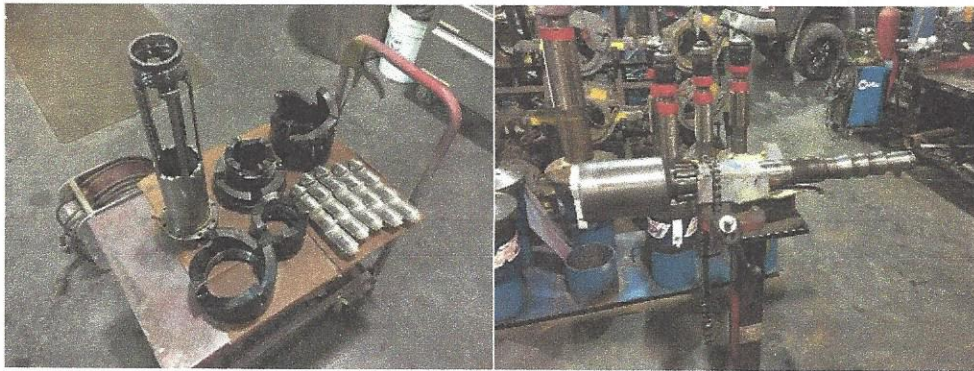
INSPECTION SERVICES AND ENGINEERING CERTIFICATION


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INSPECTION REPORT

EQUIPMENT LOCATION:	Lloydminster, Alberta			NDT PROCEDURE#:	INSP-001			
EXAMINATION COVERAGE:	RANDOM:	5%	10%	25%	50%	75%	100%	X
ACCEPTANCE CRITERIA:	CSA W59	ISO 9927-1		CAODC RP		OTHER:		X
INSPECTION METHOD:	VT	X	UT	X	MT WET FLOURESCENT	X	MT WET BLACK	MT DRY RED
EQUIPMENT INFO:	BLACK LIGHT MAKE - INOVA			LIGHT METER # 1822158		MAG COIL # RC1-30120121		

CLIENT:	K&S Power Tongs	UNIT/RIG:	KSV006
EQUIPMENT:	Volant Tool	MAKE/MODEL:	Volant CRTi2-4.5
RATING:	N/A	SERIAL NUMBER:	KSV006

EQUIPMENT PHOTOS

INSPECTION RESULTS

ACCEPTABLE:	X	REJECTED:	DATE OF INSPECTION:	March 25, 2020
TECHNICIAN:			COMMENTS:	
			Part: Mandrel 82304-03-4437A01-01 Cage 80939-4268A11-03 Upper Cam 81208-4437A04-11 Lower Cam 81221-4437A05-09 Cam Latch 81212-4437A06-16 Cam Int 80942-4437A03-09 Die - 5.5(14-17lbs.) 80980-01-4488A01-44 Die - 5.5(14-17lbs.) 80980-01-4488A01-45 Die - 5.5(14-17lbs.) 80980-01-4488A01-46 Die - 5.5(14-17lbs.) 80980-01-4488A01-47 Die - 5.5(14-17lbs.) 80980-01-4488A01-48	
			Material Thickness: 0.893/0.891/0.895/0.888/0.889	
REPAIRS:				

QUALITY ASSURED INSPECTIONS FOR QUALITY ASSURED BUSINESSES

Except as provided herein, Index NDT Inspections Ltd. makes no warranty, express or implied with respect to the mechanical or other conditions of the equipment inspected by us. Index NDT Inspections Ltd. shall only be responsible in the event of damage resulting directly from their inspection, and in no event, shall the liability of Index NDT Inspections Ltd. exceed the cost of inspection. Our organization assumes only the responsibility of locating defects in the inspected components and welds made accessible at the time of inspection. All equipment should be cleaned to allow access to all welds and critical components. It is of the utmost importance that the unit's owner be aware that excessive coating over 10 mils can severely mask the detection of discontinuities while utilizing standard inspection techniques. We are not responsible for the mechanical or other conditions assembled condition except at customer's request.

HN-INCLUSION P-POROSITY IUC-INTERNAL UNDERCUT EUC-EXTERNAL UNDERCUT S-SLAG C-CRATOR IP-INCOMPLETE PENETRATION NF-NON-FUSION CR-CRACK PH-PIN HOLE D-DISCONTINUITY



Volant Oil Tools Inc.
4110 56th Avenue NW
Edmonton, AB T6B 3R8 CANADA

Phone 780.490.5185
Web www.volantproducts.ca

Test Certificate No.

00440

Equipment Designation

Description: Casing Running Tool (Internal)

Tool Name Mandrel-05, CRTI2-4.5

Design Capacity: 240 kip

Test Temperature: 22.0 deg C

Manufacturer: Volant Oil Tools Inc.

Test Parameters

Test Date: 2014-06-26, 8:51 AM

Test Type: Load Testing

Test Load: 360 Kip Minimum

Load Duration: 300 seconds (Minimum)

Test Equipment

Volant 5M lb Load Frame

VLF-01

GP:50-314 Delta P. Sensor

GP:50 Ser. # 18765

NI 9203 4-20 mA module

NI Ser. #: 172B90E

Additional Information

Insp. Record: VOT-18328

Test Description:

Load to 240 kip, unload, load to 360 kip, hold for 5 minutes as per Volant proof test procedure 40057.

Test Observations:

This test complies with the following standard(s)/procedure(s):

API Specification 8C, 5th Edition

40057 Volant CRTI1,2-4.5 Mandrel Proof Test Procedure

Performed By:

Print Name: Ramson De leon

Signature:

Approved By:

Print Name: Isaac Jenkins

Signature:

Primary Load Carrying Components

Mandrel - 05

Serial Number

82304-03-4437A01-01

DELAYED USE

Date of 1st Use: JUNE 25, 2017

Job #: 21031

Signed By:

