

INSPECTION SERVICES AND ENGINEERING CERTIFICATION

PHONE: 780.870.1547 EMAIL: operations@indexndt.ca Head Office Mail: P.O. Box 10524, Lloydminster, AB T9V 3A6

INSPECTION REPORT


EQUIPMENT LOCATION:	Lloydminster, Alberta			NDT PROCEDURE#:			INSP-001		
EXAMINATION COVERAGE:	<i>RANDOM:</i>	5%	10%	25%	50%	75%	100%	X	
ACCEPTANCE CRITERIA:	CSA W59	ISO 9927-1			CAOEC RP		OTHER:		X
INSPECTION METHOD:	VT	X	UT	X	MT WET FLOURESCENT	X	MT WET BLACK	MT DRY RED	
EQUIPMENT INFO:	BLACK LIGHT MAKE - INOVA			LIGHT METER # 1822158			MAG COIL # RC1-30120121		

CLIENT:	K&S Power Tongs	UNIT/RIG:	KSV009
EQUIPMENT:	Volant Tool	MAKE/MODEL:	Volant CRTi3-7.0
REPORT#:	IDX-5354	SERIAL NUMBER:	KSV009

EQUIPMENT PHOTOS



INSPECTION RESULTS

ACCEPTABLE:	X	REJECTED:		DATE OF INSPECTION:	April 18, 2024
TECHNICIAN:			COMMENTS:		
			Part: Mandrel- 82306-03-4501A01-12 Cage- 82856-4501A02-08 Upper Cam - 81190-4501A04-14 Lower Cam - 81191-4501A05-13 Cam Latch - 80813-4501A06-12 Cam Int - 80810-4501A03-13 Die- 80987-02-4022807-09 Die- 80987-02-4022807-07 Die- 80987-02-4589A06-02 Die- 80987-02-4022807-06 Die- NA Jaw- 80929-01-4466A01-27 Jaw- 80929-01-4466A01-21 Jaw- 80929-01-3J1147-31 Jaw- 80929-01-4538A03-75 Jaw- 80929-01-4538A03-73 MANDREL THICKNESS: 1.266/ 1.268/ 1.264/ 1.271/ 1.263		
			REPAIRS: NA		

QUALITY ASSURED INSPECTIONS FOR QUALITY ASSURED BUSINESSES

Except as provided herein, Index NDT Inspections Ltd. makes no warranty, express or implied with respect to the mechanical or other conditions of the equipment inspected by us. Index NDT Inspections Ltd. shall only be responsible in the event of damage resulting directly from their inspection, and in no event, shall the liability of Index NDT Inspections Ltd. exceed the cost of inspection. Our organization assumes only the responsibility of locating defects in the inspected components and welds made accessible at the time of inspection. All equipment should be cleaned to allow access to all welds and critical components. It is of the utmost importance that the unit's owner be aware that excessive coating over 10 mils can severely mask the detection of discontinuities while utilizing standard inspection techniques. We are not responsible for the mechanical or other conditions assembled condition except at customer's request.

INCLUSION P-POROSITY IUC-INTERNAL UNDERCUT EUC-EXTERNAL UNDERCUT SSLAG C-CRATOR IP-INCOMPLETE PENETRATION NF-NON-FUSION CR-CRACK PH-PIN HOLE D-DISCONTINUITY



REES N.D.T. INSPECTION SERVICES 2008 LTD.



15612-89 Street
Grande Prairie, AB T8V 2N8

Grande Prairie
(780) 539-3594
(780) 532-8047 (Fax)

Dispatch
1-888-540-3594
www.reesndt.com

Vegreville
(780) 603-4887
Email: gcoers@reesndt.com

INSPECTION DATE: 06-Apr-22

CLIENT: K & S Power Tongs
ADDRESS: 3614 63 Avenue Close
Lloydminster AB T9V 2W1

REES NDT PO NUMBER: R68184

CLIENT PO NUMBER: KSV009

REES NDT WO NUMBER: 197662

INSPECTION CERTIFICATE

CERTIFICATION OF: CRT Mandrel

MAKE: Volant

MODEL: CRTi3-7.0

SERIAL NUMBER: 82306-03-4501A01-12

UNIT NUMBER: NA

CAPACITY: 320 ton

OWNER: K & S Power Tongs

Rees NDT Inspection Services 2008 Ltd performed a VISUAL AND NON-DESTRUCTIVE TESTING inspection on the above mentioned CRT MANDREL. All observations have been recorded and are disclosed in the complete documentation for Rees NDT Work Order #197662. The scope of this certificate is limited to the inspection of the item's structural condition at the time of inspection and does not imply a review of the equipment's design or its associated capacity rating. The capacity noted above reflects the original equipment manufacturer's maximum capacity rating and may be reduced by operating conditions, regulatory requirements and the use of auxillary equipment that has a lower capacity rating.

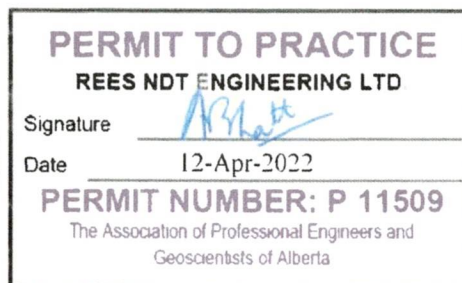
The undersigned Engineer reviewed all the inspection reports and has issued this certificate after all required repairs (if any) were completed. In the undersigned Engineer's opinion, the CRT MANDREL may be returned to service and is safe to use within the original manufacturer's specifications. The equipment owner is obliged to supply the OEM's operating instructions with the equipment and maintain the OEM's identification and capacity markings. If OEM information cannot be obtained, certified replacements must be obtained from a Professional Engineer.

This certification covers the above mentioned unit for a period of 1 YEAR from the date of inspection, or until the unit is damaged by handling, transportation or operation.

Reviewed
By



12-Apr-2022



Inspected By: K. Gejlos Millwright (J-09-31585) Machinist (J-11-16754) J. House CGSB #20221 (MPI II) SNT #028 (MPI II)

Non-destructive Testing · Wall Thickness Testing · Hardness Testing · Crane & Picker Certification · Drilling Rig Certification



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LOAD TEST CERTIFICATE

Owner K & S Power Tongs
Address 3614 63 Avenue Close
Lloydminster AB T9V 2W1

Date 06-Apr-22
Workorder # 197662
Purchase Order# K3V009

Contact Name:	Chris	Phone #:	(780) 872-8240
Item:	CRT Mandrel	Location:	Rees NDT Shop, Grande Prairie
Make:	Volant	Model:	CRTi3-7.0
Serial Number:	82306-03-4501A01-12	Unit:	NA
Capacity:		320 ton	

Proof Load Test 704000 lbs

Test Date 06-Apr-22

Required Duration (sec) 300

Test Method: Proof 1.10

Peak Load 705845 lbs

Passed

Test Equipment:

Make:

Model:

Serial Number:

Capacity:

Testing Frame

Volker Ries

525 ton

VR-01

525 ton

Pressure Gauge

Rosemount

3501

-

(0-5000) psi

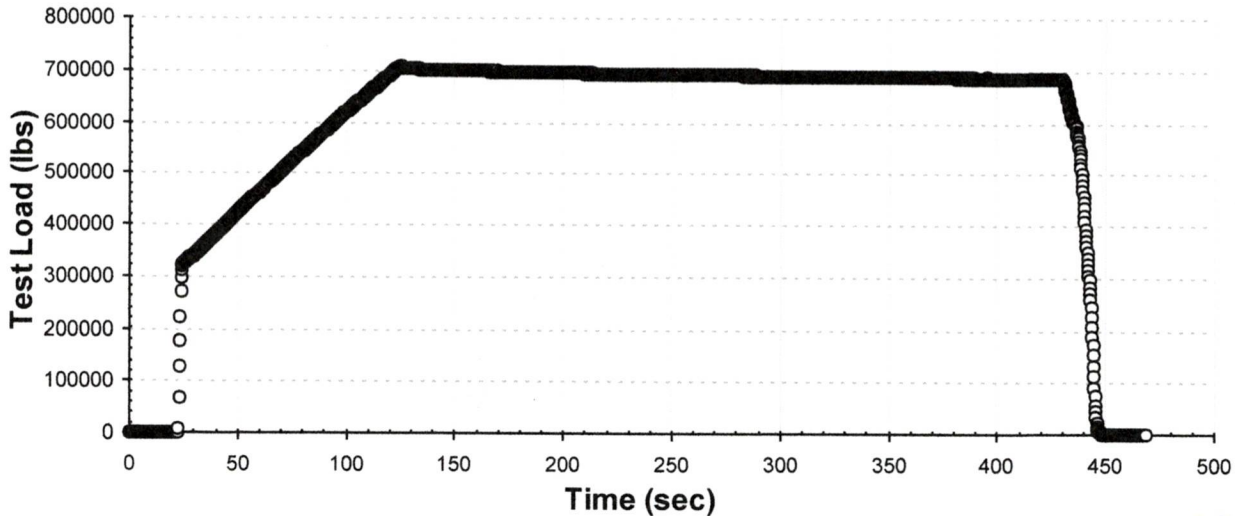
Data Logger

ACR Systems

SRP-7-32K 0-25MA

96674

(0-25 mA)



DELAYED USE
Date of 1st Use: June 15, 2022
Job #: WLEC
Signed By: [Signature]

